

QMS Organizational Chart

Our Customers

Lean Quality Lean Lean Lean Lean **Production** Sales **Purchasing Engineering** Assurance Quoting Product and Purchasing Production Calibration System Scheduling Process Design Outsourced Contract • Control of Noncon-Preventive forming Products Review Engineering **Processes** Maintenance Support Internal Audits Order Supplier Infrastructure/ Control of Processing Management Work Environment Documented/ Customer • Product Realization Retained Information Satisfaction • Inventory Control •In-Process/Final Shipping Inspection Receiving Product Release Corrective Actions

Lean Sales Coordinator (LSC) Lean Engineering Coordinator (LEC) Lean Purchasing Coordinator (LPurC)

Lean Production Coordinator (LPC)

Lean Quality Assurance Coordinator (LQC)

Lean Management

- Management System
- Risk Assessment
- Communication
- Analysis of Data
- Management Review
- Training and Competency

Vice President of Human Resources



Vice President of Engineering & Technology



Vice President of Finance

President